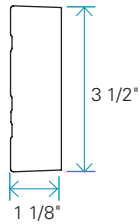
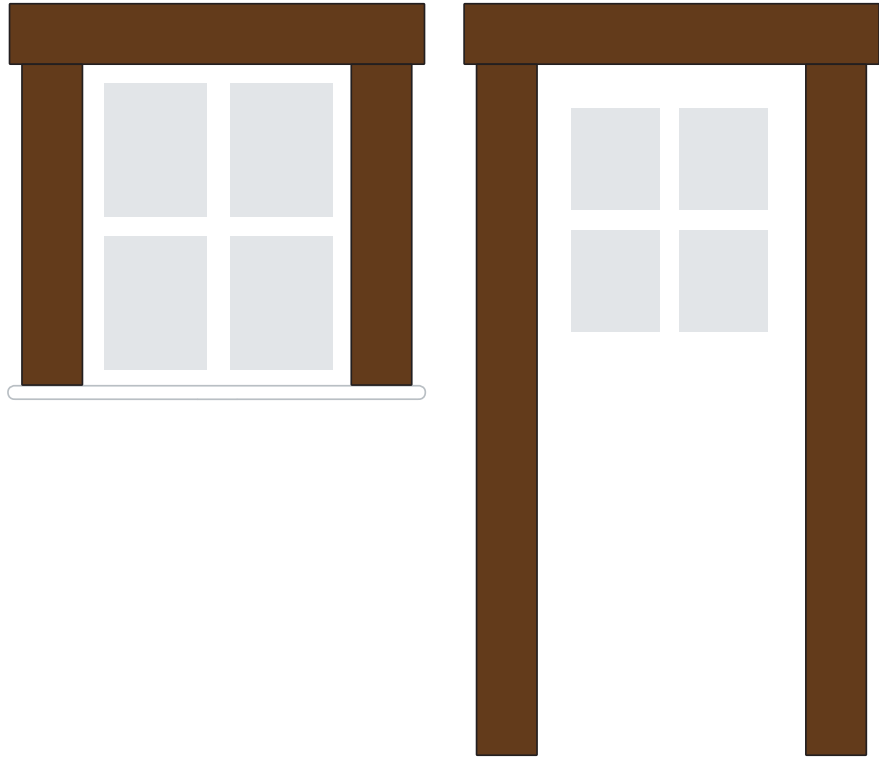
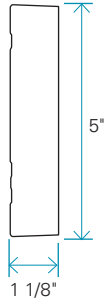


Modern Casing

4"



6"



NOMINAL DIMENSION	FINISH	ACTUAL DIMENSIONS	INSTALLATION
4"	Smooth	1 1/8" x 3 1/2"	Horizontally and vertically
6"	Smooth	1 1/8" x 5"	Horizontally and vertically

General Specifications

SPECIES

- Finger-jointed pine

PACKAGING

- Pieces of 10 feet sold by pair (2 x 10 feet)

AVAILABLE COLOURS

- Maibec solid stain colour chart
- Solid colours (2 coats). Unlimited choice of solid colours, with our TrueMatch® system
- This moulding is not available in Natural tones. However, it is available in the equivalent solid colours.

FACTORY-STAINING

- Moulding is factory-coated on all six sides in a controlled environment for maximum stain absorption and retention. This also provides increased protection from the damaging effects of the sun and the elements.
- Low-volatile organic compounds (VOCs) water-based stains

For exterior use only.

Modern Casing

Preparing the Wall for Installation

Mouldings and corners must be installed over a standard maximum 16" on centre stud built wall with OSB (oriented strand board) sheathing or plywood, and an approved water-resistive barrier. The final step in preparing the wall is to nail furring strips vertically into the studs according to all applicable building codes and the Maibec installation requirements. When used in combination with ventilation and drainage accessories,

these furring strips create a continuous air gap between the siding and the water-resistive barrier.

For details, see the Maibec Regular Siding or the Maibec em+® Siding Installation Guide, depending on the product you are installing at maibec.com under the SUPPORT tab.

Installation System

NAILS

- Use Maibec 3" hot dipped zinc galvanized ring shank nails with textured head that are corrosion resistant and factory-stained to match the moulding.
- A plastic hammer end cap is provided to protect the stain on nail heads.
- 10 lbs of nails per 1,000 lin ft

Specific requirements apply to the installation of Maibec mouldings and corners in coastal regions†. For details, see the [Maibec Regular Siding installation guide](#).

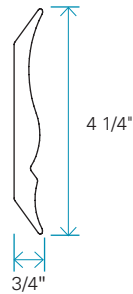
† APPLICABLE COASTAL REGIONS INCLUDE THOSE LOCATED LESS THAN 600 M (2,000 FT) FROM THE COASTLINE IN THE ATLANTIC PROVINCES (NEW BRUNSWICK, PRINCE EDWARD ISLAND, NOVA SCOTIA, NEWFOUNDLAND AND LABRADOR), IN SAINT-PIERRE-ET-MIQUELON, AND IN THE U.S. EAST COAST STATES.

How to Calculate

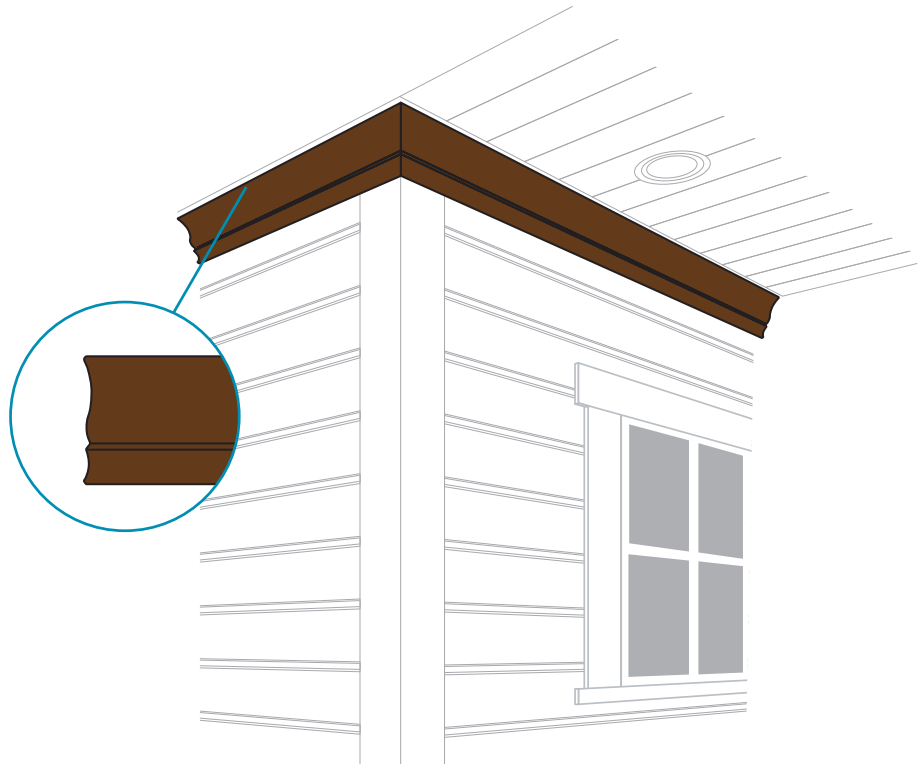
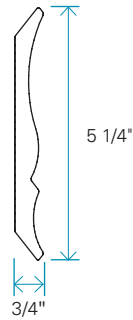
Add a minimum of 5% to the amount for losses due to cutting.

Crown

5"



6"



NOMINAL DIMENSION	FINISH	ACTUAL DIMENSIONS	INSTALLATION
5"	Smooth	3/4" x 4 1/4"	Horizontally
6"	Smooth	3/4" x 5 1/4"	Horizontally

General Specifications

SPECIES

- Finger-jointed pine

PACKAGING

- Pieces of 10 feet sold by pair (2 x 10 feet)

AVAILABLE COLOURS

- Maibec solid stain colour chart
- Solid colours (2 coats). Unlimited choice of solid colours, with our TrueMatch® system
- This moulding is not available in Natural tones. However, it is available in the equivalent solid colours.

FACTORY-STAINING

- Moulding is factory-coated on all six sides in a controlled environment for maximum stain absorption and retention. This also provides increased protection from the damaging effects of the sun and the elements.
- Low-volatile organic compounds (VOCs) water-based stains

For exterior use only.

Crown

Preparing the Wall for Installation

Mouldings and corners must be installed over a standard maximum 16" on centre stud built wall with OSB (oriented strand board) sheathing or plywood, and an approved water-resistive barrier. The final step in preparing the wall is to nail furring strips vertically into the studs according to all applicable building codes and the Maibec installation requirements. When used in combination with ventilation and drainage accessories,

these furring strips create a continuous air gap between the siding and the water-resistive barrier.

For details, see the Maibec Regular Siding or the Maibec em+® Siding Installation Guide, depending on the product you are installing at maibec.com under the SUPPORT tab.

Installation System

NAILS

- Use Maibec 2" hot dipped zinc galvanized ring shank nails with textured head that are corrosion resistant and factory-stained to match the moulding.
- A plastic hammer end cap is provided to protect the stain on nail heads.
- 10 lbs of nails per 1,000 lin ft

Specific requirements apply to the installation of Maibec mouldings and corners in coastal regions†. For details, see the [Maibec Regular Siding installation guide](#).

† APPLICABLE COASTAL REGIONS INCLUDE THOSE LOCATED LESS THAN 600 M (2,000 FT) FROM THE COASTLINE IN THE ATLANTIC PROVINCES (NEW BRUNSWICK, PRINCE EDWARD ISLAND, NOVA SCOTIA, NEWFOUNDLAND AND LABRADOR), IN SAINT-PIERRE-ET-MIQUELON, AND IN THE U.S. EAST COAST STATES.

How to Calculate

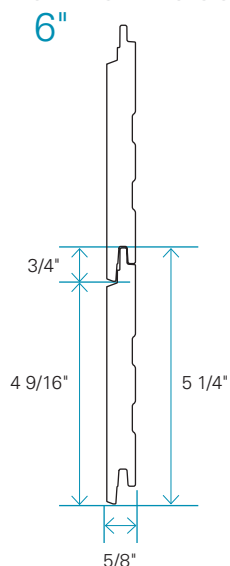
Add a minimum of 5% to the amount for losses due to cutting.

Contemporary

TEXTURED FINISH

MAIBEC URBANH® BRUSHED-FACE FINISH

MAIBEC EM+® INSTALLATION SYSTEM



NOMINAL DIMENSION	INSTALLATION SYSTEM	FINISH	ACTUAL DIMENSIONS	EXPOSED SURFACE	OVERLAP	INSTALLATION
6"	Maibec em+®	Textured and Maibec URBANH® brushed-face	5/8" x 5 1/4"	4 9/16"	3/4"	Horizontally and vertically**

General Specifications

SPECIES

- Spruce - Fir (SPF) / Sound tight knot

MANUFACTURING

- Kiln-dried (KD) between 12% to 16% humidity

PACKAGING

- 4' to 16' random lengths in bundles

AVAILABLE COLOURS

Textured finish

- Maibec Natural tones

Maibec URBANH® brushed-face finish

- Maibec Natural tones

FACTORY-STAINING

- Siding is factory-coated on all six sides in a controlled environment for maximum stain absorption and retention. This also provides increased protection from the damaging effects of the sun and the elements.
- Low-volatile organic compounds (VOCs) water-based stains

For exterior use only.

* SEE THE CALCULATION METHOD UNDER THE SUPPORT TAB MAIBEC.COM

** THIS PROFILE CAN BE INSTALLED HORIZONTALLY, VERTICALLY OR DIAGONALLY. HOWEVER, VERTICAL AND DIAGONAL INSTALLATIONS MAY RESULT IN MORE VISIBLE STAPLES THAN A HORIZONTAL INSTALLATION.

Contemporary

Preparing the Wall for Installation

Siding must be installed over a standard maximum 16" on centre stud built wall with OSB (oriented strand board) sheathing or plywood, and an approved water-resistive barrier. The final step in preparing the wall for siding is to nail furring strips vertically into the studs according to all applicable building codes and the Maibec installation requirements. When used in combination with ventilation and drainage accessories, these

furring strips create a continuous air gap between the siding and the water-resistive barrier.

For details, see the Maibec em+® Siding Installation Guide at maibec.com under the SUPPORT tab.

Installation Systems

STAPLES **(FOR MAIBEC EM+® INSTALLATION SYSTEM)**

- The siding is fastened to the wall using 2", 7/16" crown, 16 gauge, resin-coated stainless steel SUS 304 staples. The list of recommended pneumatic staplers is available on our website at maibec.com under the SUPPORT tab.
- 3,000 staples (1 box) needed per 750 sq. ft. Order also 1 lb of 2" nails per 1,000 sq. ft. to nail the starter course, top of walls, top and bottom of windows, etc.

Recommended pneumatic staplers compatible with the Maibec em+® stapler guide:

- HITACHI™** (N5008 AC 1" and AC 2")
- MAKITA™** (AT1150A)
- SENCOTM** (SNS41) and discontinued models (SNS50XP, SNS45XP, SNS44XP)

** THE MENTIONED TRADEMARKS ARE THE PROPERTY OF THEIR RESPECTIVE OWNERS.

Maibec strongly recommends using the Maibec em+® stapler guide* which simplifies and speeds up the installation of Maibec em+® siding.

* AVAILABLE THROUGH YOU MAIBEC RETAILER. DO NOT FORGET TO ADD IT TO YOUR SIDING ORDER.

Complementary accessories

VENTILATION AND DRAINAGE ACCESSORIES

Maibec ventilated strips feature a perforated 50% open pattern and adapt to all types of installations where ventilation and drainage are required. They also prevent rodents and certain insects from infiltrating behind the wall. Whether you're All our ventilated products comply with our installation requirements and will help to ensure the optimal performance of your Maibec products.

METAL CORNERS

With their sleek design, our inside and outside corners are the perfect finishing touch for the Maibec URBÄHN® Series. 10' lengths.

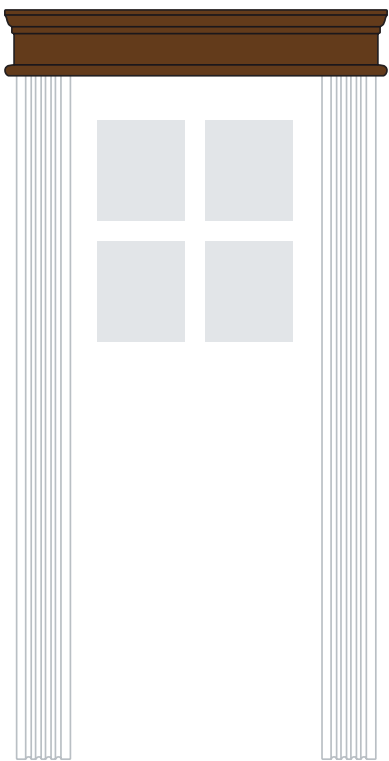
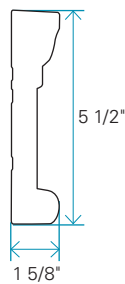
WARRANTY* – SIDING TEXTURED FACE



WARRANTY* – SIDING BRUSHED FACE / MAIBEC URBÄHN®



Flat Pediment



NOMINAL DIMENSION	FINISH	ACTUAL DIMENSIONS	INSTALLATION
6"	Smooth	1 5/8" x 5 1/2"	Horizontally

General Specifications

SPECIES

- Finger-jointed pine

PACKAGING

- Pieces of 10 feet sold by pair (2 x 10 feet)

AVAILABLE COLOURS

- Maibec solid stain colour chart
- Solid colours (2 coats). Unlimited choice of solid colours, with our TrueMatch® system
- This moulding is not available in Natural tones. However, it is available in the equivalent solid colours.

FACTORY-STAINING

- Moulding is factory-coated on all six sides in a controlled environment for maximum stain absorption and retention. This also provides increased protection from the damaging effects of the sun and the elements.
- Low-volatile organic compounds (VOCs) water-based stains

For exterior use only.

Flat Pediment

Preparing the Wall for Installation

Mouldings and corners must be installed over a standard maximum 16" on centre stud built wall with OSB (oriented strand board) sheathing or plywood, and an approved water-resistive barrier. The final step in preparing the wall is to nail furring strips vertically into the studs according to all applicable building codes and the Maibec installation requirements. When used in combination with ventilation and drainage accessories,

these furring strips create a continuous air gap between the siding and the water-resistive barrier.

For details, see the Maibec Regular Siding or the Maibec em+® Siding Installation Guide, depending on the product you are installing at maibec.com under the SUPPORT tab.

Installation System

NAILS

- Use Maibec 3" hot dipped zinc galvanized ring shank nails with textured head that are corrosion resistant and factory-stained to match the moulding.
- A plastic hammer end cap is provided to protect the stain on nail heads.
- 10 lbs of nails per 1,000 lin ft

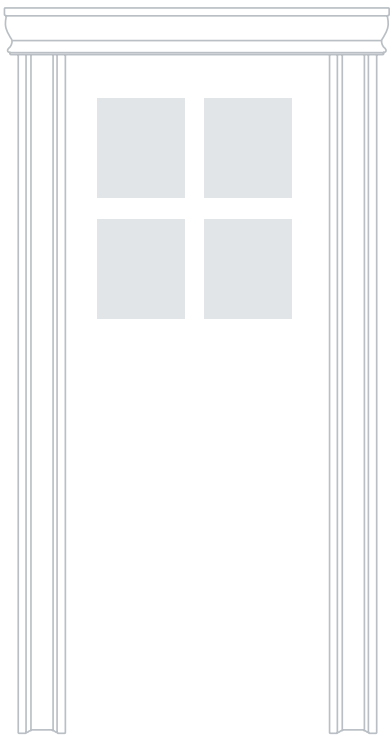
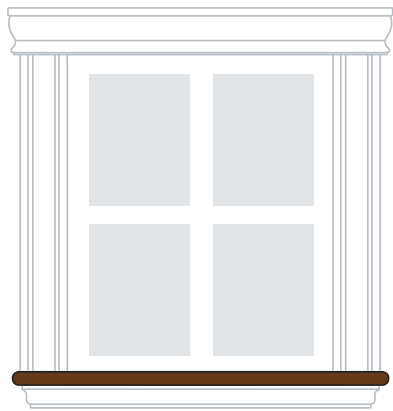
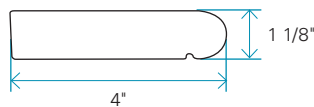
Specific requirements apply to the installation of Maibec mouldings and corners in coastal regions†. For details, see the [Maibec Regular Siding installation guide](#).

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How to Calculate

Add a minimum of 5% to the amount for losses due to cutting.

Window Sill



NOMINAL DIMENSION	FINISH	ACTUAL DIMENSIONS	INSTALLATION
4"	Smooth	1 1/8" x 4"	Horizontally

General Specifications

SPECIES

- Finger-jointed pine

PACKAGING

- Pieces of 10 feet sold by pair (2 x 10 feet)

AVAILABLE COLOURS

- Maibec solid stain colour chart
- Solid colours (2 coats). Unlimited choice of solid colours, with our TrueMatch® system
- This moulding is not available in Natural tones. However, it is available in the equivalent solid colours.

FACTORY-STAINING

- Moulding is factory-coated on all six sides in a controlled environment for maximum stain absorption and retention. This also provides increased protection from the damaging effects of the sun and the elements.
- Low-volatile organic compounds (VOCs) water-based stains

For exterior use only.

Window Sill

Preparing the Wall for Installation

Mouldings and corners must be installed over a standard maximum 16" on centre stud built wall with OSB (oriented strand board) sheathing or plywood, and an approved water-resistive barrier. The final step in preparing the wall is to nail furring strips vertically into the studs according to all applicable building codes and the Maibec installation requirements. When used in combination with ventilation and drainage accessories,

these furring strips create a continuous air gap between the siding and the water-resistive barrier.

For details, see the Maibec Regular Siding or the Maibec em+® Siding Installation Guide, depending on the product you are installing at maibec.com under the SUPPORT tab.

Installation System

NAILS

- Use Maibec 3" hot dipped zinc galvanized ring shank nails with textured head that are corrosion resistant and factory-stained to match the moulding.
- A plastic hammer end cap is provided to protect the stain on nail heads.
- 10 lbs of nails per 1,000 lin ft

Specific requirements apply to the installation of Maibec mouldings and corners in coastal regions†. For details, see the [Maibec Regular Siding installation guide](#).

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How to Calculate

Add a minimum of 5% to the amount for losses due to cutting.